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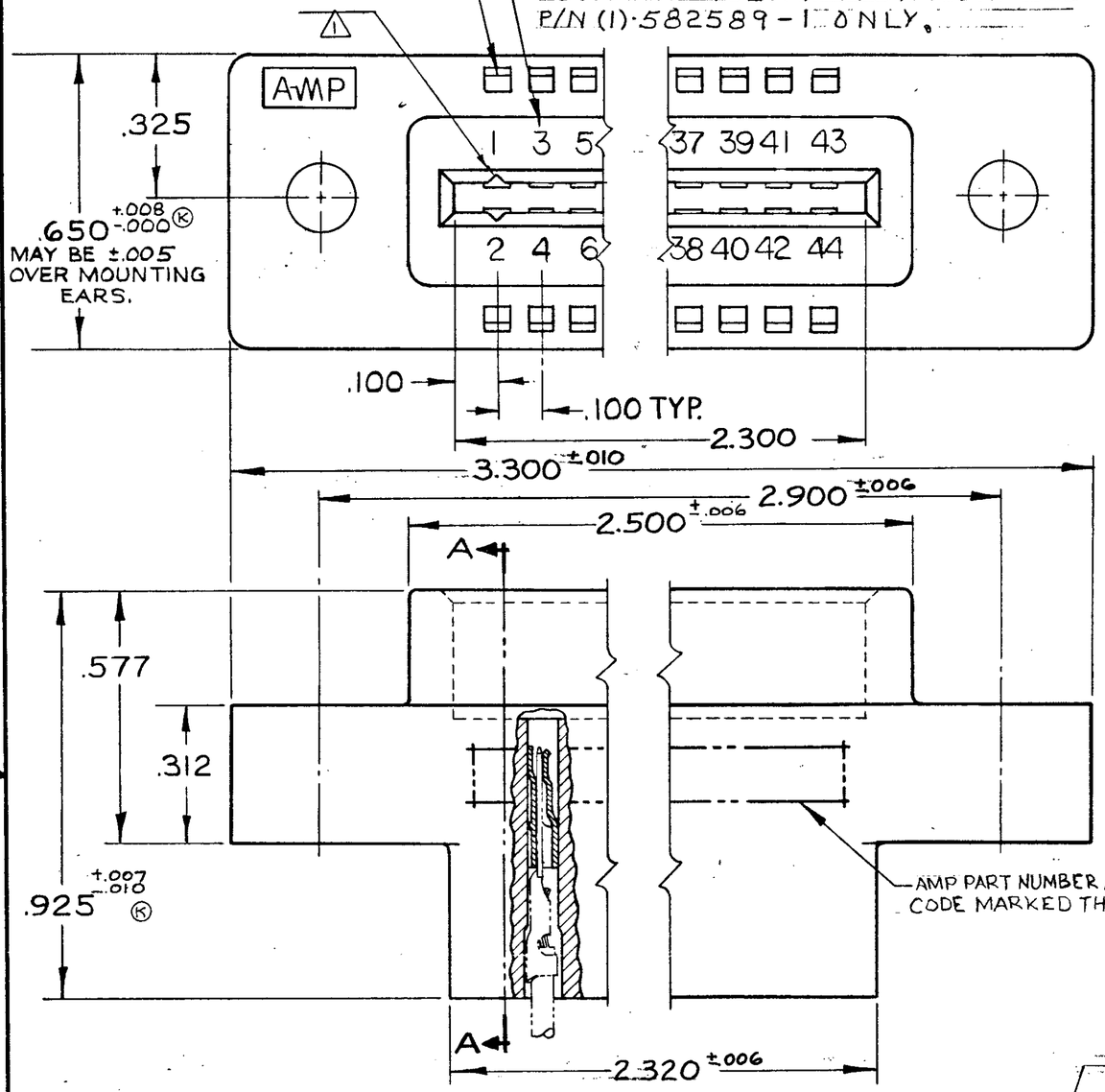
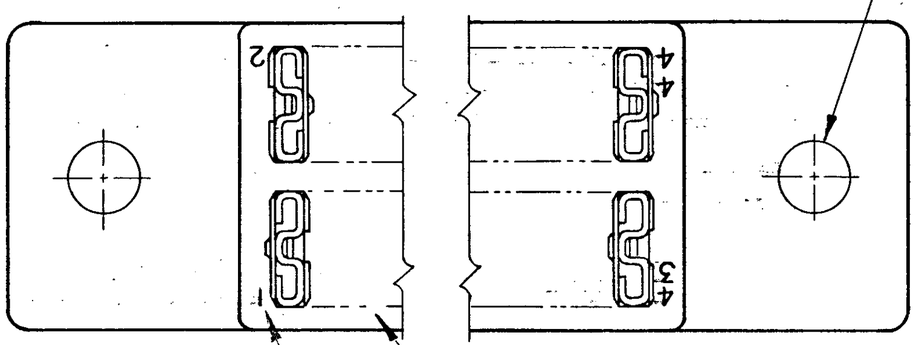
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	Y	ECO-08-020973 PY	11-08	JW

LOCATION FOR AMP-TAB FEMALE CONTACT

CAVITY IDENTIFICATION ON P/N (1)-582589-1 ONLY.

(1)-582589-1 1. SAME AS -1 EXCEPT TO HAVE CAVITY IDENTIFICATION ON TOP SURFACE OF HOUSING.





CIRCUIT CAVITY IDENTIFICATION MARKING PER MIL-C-21097

MARK FIRST 5 POSITIONS, NEXT 5 POSITIONS PLAIN

3. LASER MARKING ACCEPTABLE FOR ALL MARKING

1. GROOVES FOR "ON CONTACT KEYING" AMP'S OPTION DEPENDING ON METHOD OF MANUFACTURE. FOR "ON CONTACT" KEYING USE KEYING PLUG P/N 583487-1. (MUST BE ORDERED SEPARATELY.)
2. MOUNTING EAR CONFIGURATION AMP'S OPTION DEPENDS ON METHOD OF MANUFACTURE.

582589-1 1. AS SHOWN "J" DIA. HOLES = .128

OBS ~~582589-2 1. SAME AS -1 EXCEPT 2. "J" DIA. HOLES = .156~~

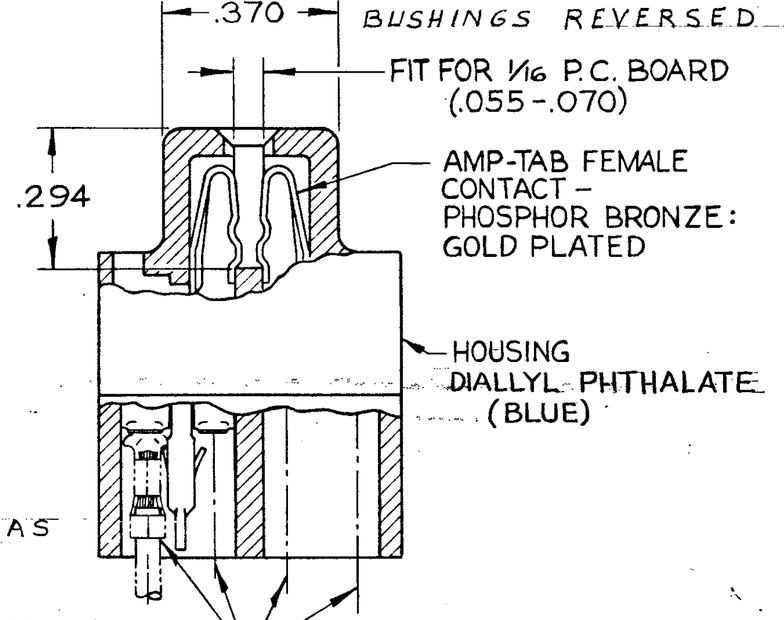
OBS ~~582589-6 SAME AS -4 EXCEPT INK STAMPING~~ ON TOP AND BOTTOM

OBSOLETE ~~582589-4 1. SAME AS -1 EXCEPT: 2. FLOATING BUSHINGS.~~

OBS ~~582589-5 1. SAME AS -1 EXCEPT: FLOATING~~ BUSHINGS REVERSED

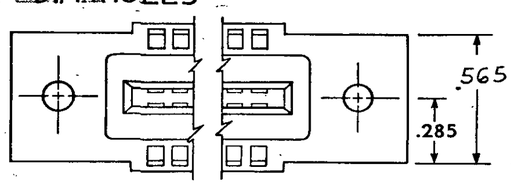
CLEARANCE FOR #4 SCREW.

-4
-5 BUSHING REVERSED AS SHOWN



SECTION A-A

±.003 Ⓜ "J" DIA. HOLES



ALTERNATE MOUNTING EAR CONFIGURATION 2

UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ON: FRACTIONS ±, DECIMALS ±.005, ANGLES ±	CONTRACT NO		
MATERIAL: SEE CALLOUT	DR J. Asick	DATE 12-16-66	AMP TRADEMARK — AMP INCORPORATED, HARRISBURG, PENNSYLVANIA
HEAT TREAT: =	CHK Lloyd Burns	DATE 1-5-67	NAME: 22 POSITION AMP-TAB CONNECTOR .100 CENTERS QUAD
FINISH: SEE CALLOUT	DSGN ENGR	DATE	SIZE: C; CODE IDENT NO: 00779; NUMBER: 582589; REV: Y
	APPD J. Kaufman	DATE 1-10-67	SCALE 4-1; WT; CALC; ACTUAL; SHEET
	R. Showerman	1/10/67	
	DSGN APPD		
	OTHER APPD		

AMP INFO: LOC DF; TINT DIST FO

AMP 1471-1 (8/64)

CUSTOMER DRAWING

NUMBER CUS. 582589